

MultiTac™ Outdoor is a high quality clear PET film, coated on both sides with a water stable, pressure sensitive, high tack acrylic adhesive, one of which is protected by fine paper coated on both sides with siliconized PE. The adhesive is self wound on the release liner.

### PRODUCT STRUCTURE

<b>Adhesive</b>	Water Stable Acrylic (Pressure Sensitive)
<b>Film</b>	Clear PET
<b>Adhesive</b>	Water Stable Acrylic (Pressure Sensitive)
<b>Release Liner</b>	2 Side PE Coated Siliconized Paper

### PRODUCT CHARACTERISTIC

<b>Film Thickness</b>	1.0 mil (25μ)
<b>Adhesive Layer</b>	1.2 mil (30μ)
<b>Outdoor Durability</b>	3 Years*
<b>Adhesive pH</b>	7.0
<b>Service Temperature Range</b>	-49°F to 230°F (-45°C to 110°C)
<b>Shelf Life</b>	2 Years
<b>Storage Conditions</b>	59°F to 72°F (15°C to 22°C); 50 - 55% Relative Humidity

### PROCESS SETTINGS

Equipment Type & Temperature	Speed
<b>Roller Laminator</b> Room temperature to 104°F (40°C)	1 ft to 8 ft (0.3m to 2.5m) per minute
<b>Press</b>	Not recommended

\*Please Note: Outdoor durability depends on the final assembly of the layers used.

**DRYTAC**  
ADHESIVE SCIENCE

For more information, performance and warranty guidelines please contact your local Drytac office.

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